



CASE STUDY Tate & Lyle

PROJECT AT A GLANCE

240,000

Total CCF Savings per Year

\$160,000

Estimated Savings per Year

\$115,914

Rebates Paid

Instant

(For incremental cost of the project)

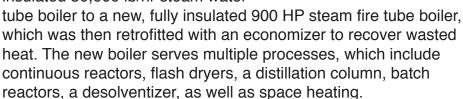
Payback Period in Years

THE OPPORTUNITY

Tate & Lyle, a global provider of specialized ingredients to the food and beverage industries, wanted to reduce energy use in their Van Buren, Arkansas facility. In order to begin work on cost-saving upgrades to their steam system, directors at the company signed up for a nocost energy assessment through the Arkansas Oklahoma Gas Company Commercial & Industrial Solutions Program.

THE PROJECT

During the assessment, the team decided to upgrade an old, poorly insulated 30,000 lb/hr steam water



THE RESULTS

As a result of the project, Tate & Lyle will reduce their energy consumption by over 240,000 CCFs annually, which will yield energy cost savings of approximately more than \$160,000 per year. Incentives offered by AOG offset the initial cost of the upgrades by \$115,914. Both parties are very proud of the work; the energy and monetary savings speak for themselves.

